



NEEST

**NEW ENERGY & ENVIRONMENTAL
SOLUTIONS AND TECHNOLOGIES**

TETHYS WEBINAR - GREEN HYDROGEN PRODUCTION

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H2 APPLICATIONS: SAFETY

Typical examples - cases

Hydrogen safety

- › All fuels (or energy carriers) (like Gasoline, Coal, CNG, LNG, H₂) have „safety“ issues (otherwise they wouldn't be used as fuels)
- › According to the specific characteristics of each energy carrier, appropriate safety measures are developed
- › Hydrogen is a (light) gas and shares similarities with natural gas
- › The utilization and safety measures for natural gas are well known and may be considered as a good first approximation for the use of hydrogen

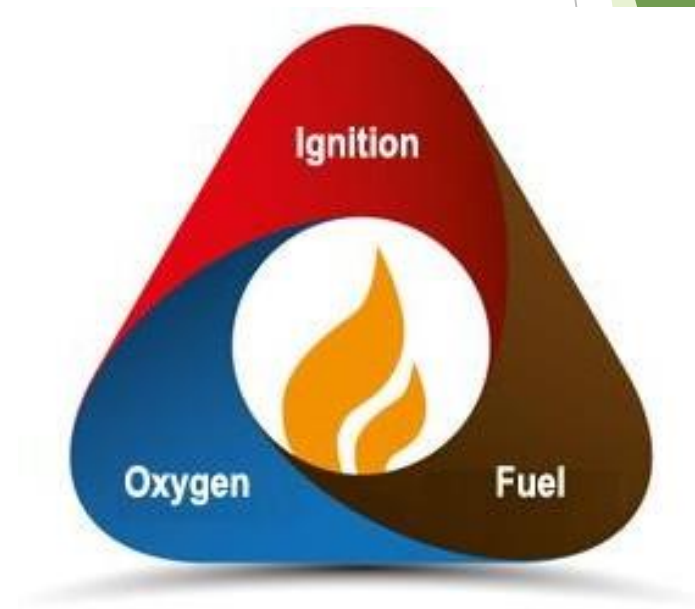
Hydrogen safety: Basic principle (as in all fuels)

Explosion conditions

- > Fuel
- > Oxygen
- > Ignition source

All three factors must be present in sufficient quantity for a fire to occur

Always avoid ignitable mixtures and ignition sources



Grafik: www.sentrone.com

Hydrogen safety: Relevant material data

Basic principles - hydrogen data

(and for natural gas)

- > Lower and upper concentration limit for the ignition
 - 4 %... 74% (4.1% ... 16.5%)
- > Lower and upper concentration limit for the detonation
 - 13 %... 65%
- > Ignition temperature
 - 560°C (575 ... 640°C)
- > Minimum ignition energy
 - 0.02 mJ (0.28 mJ)
- > Density
 - 0.089 kg/m³ (air density: 1.225 kg/m³) (0.83 kg/m³)



(EC) No. 1272/2008 [CLP]



Hydrogen Safety

Fuel density & distribution in the surroundings



H2 safety compared to other fuels

A comparison



Fire in petrol engine (15,000 vehicle fires in GER/year) and the hydrogen vehicle (left) with leaking tank.



Tesla after a short circuit while charging at a supercharger.

Hydrogen safety



Thought experiment on Hydrogen Safety*

In your mind, go to your gas cooker, turn the knob and leave the room. What happens?

LPG

Gas out of the hob.
Denser than air so drops on top of the floor.
Builds up a mixture of gas and air on the floor till about 2 feet deep.
Spark in the back of the fridge.
Boom - Bye Bye kitchen.

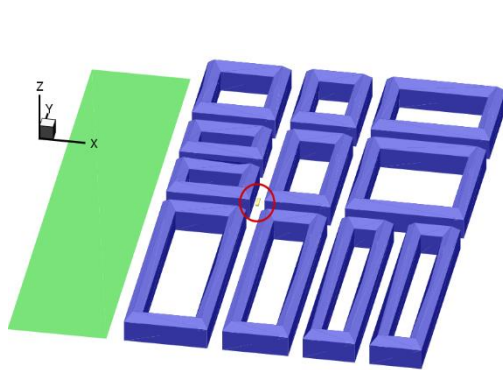
Hydrogen

Gas out of the hob.
Rises at a speed of about 67 km/h.
Hits ceiling finds a crack and escapes through the roof.
Does not build up a mixture of H₂ and air.
Without hermetically sealing the room you cannot build this explosive mixture.
Generally, H₂ is not very suitable to create explosive mixture which will then ignite.

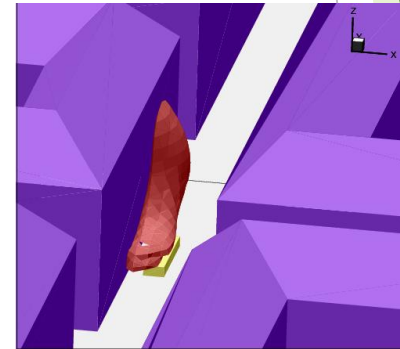
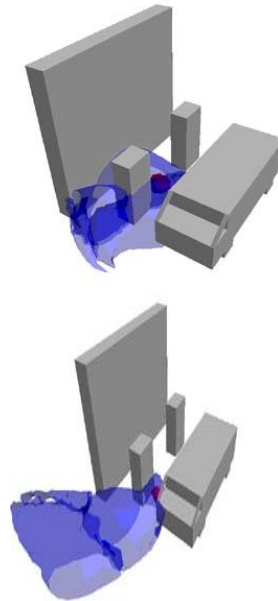
*adapted from Dr. Ch. Dunnill, Swansea Univ., UK

Simulation Tools: Storage Systems & Safety Studies

Safety analysis of hydrogen used as a fuel for vehicles



The 1983 Stockholm H₂ accident.
Modeled site and truck carrying 4 kg
of H₂ in 18x200 lt, 200 bar bottles



The 1983 Stockholm H₂ accident
predicted lower flammability H₂-air
cloud for 10 seconds after start of
accident.



HyApproval

Hydrogen Safety: Summary

Summary

- › Safe operation (as for other fuels) with hydrogen is possible
- › Synergies / similarities between natural gas and H₂
- › Set-up / installation of components in rooms is technically possible and can be safe
- › Adapt safety concept according to the application – cost-effective solutions are possible